INTERNATIONAL SEARCH REPORT

International application No.

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A. CLASSIFI	CATION OF SUBJECT MATTER B29C45/17, B29C45/40			
According to Ir	nternational Patent Classification (IPC) or to both nation	nal classification and IPC		
B. FIELDS S				
Minimum docu Int.Cl	mentation searched (classification system followed by 6.7 B29C45/00-45/84	classification symbols)		
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	o Shinan Koho 1926—1996 T Jitsuyo Shinan Koho 1971—2005 J	oroku Jitsuyo Shi	nan Koho	1994-2005
		itsuyo Shinan Tor		1996-2005
Electronic data	base consulted during the international search (name of	data base and, where prac	cticable, search ter	ms used)
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C. DOCUME	NTS CONSIDERED TO BE RELEVANT			
Category*	Citation of document, with indication, where appropriate, of the relevant passages			Relevant to claim No.
X Y	JP 11-170319 A (Nissei Jushi Kogyo Kabushiki			1,4,8-10,12
A	Kaisha), 29 June, 1999 (29.06.99),			
	Claims; Par. Nos. [0010], [0	0131: Fig. 1		3
1	(Family: none)			•
1 X -	JP 2003-117970 A (The Japan Steel Works, Ltd.),			1 6_0
Y	23 April, 2003 (23.04.03),			1,6-8 2
Claims; Par. Nos. [0014], [0025]; Fig. 2				-
	(Family: none)		ļ	
x	JP 11-235744 A (Toyo Machinery & Metal Co.,		1,5,8	
	Ltd.),			1,3,0
	31 August, 1999 (31.08.99),			
·	Claims (Family: none)			•
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× Further do	ocuments are listed in the continuation of Box C.	See patent family	annex.	
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to be of part	lefining the general state of the art which is not considered icular relevance	date and not in confl the principle or theor	ict with the applicati	on but cited to understand
filing date	earlier application or patent but published on or after the international filing date "X" document of particular relevance; the considered novel or cannot be considered.		cannot be consider	imed invention cannot be ed to involve an inventive
"L" document v	which may throw doubts on priority claim(s) or which is ablish the publication date of another citation or other	step when the docum	nent is taken alone	
special reaso	on (as specified)	considered to invo	lve an inventive ste	imed invention cannot be p when the document is
	document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the			ocuments, such combination
priority date	claimed	"&" document member o		

Date of mailing of the international search report 22 March, 2005 (22.03.05)

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Facsimile No. Form PCT/ISA/210 (second sheet) (January 2004)

Japanese Patent Office

Name and mailing address of the ISA/

Date of the actual completion of the international search 03 March, 2005 (03.03.05)

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2004/019409

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Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
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Y	JP 2003-129748 A (Mitsui Mining & Smelting Co., Ltd.), 08 May, 2003 (08.05.03), Claims; Par. No. [0003] & US 2004-46419 Al	2
Y A	JP 9-164567 A (Sumitomo Heavy Industries, Ltd.), 24 June, 1997 (24.06.97), Claims; Fig. 1 (Family: none)	13 3
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